



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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15329

D5149-9

Job Sheet 193257



Part No: D5149-9

Job Qty: 10 pcs

Part Name: Aft Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 15329

Due Date: 6/20/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV D SHEET 11 IPP REV:A NEW ISSUE 14-12-12 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Bandsaw - 1	10 pcs	6/20/19	6/20/19	0.00	0.96	Bandsaw - 1		mm L 19/05/18
115	HAAS 4 Axis - B4B	10 pcs	6/20/19	6/20/19	0.00	1.56	HAAS - 1 - B4B		
							HAAS - 2 - B4B		mm L 19/05/18
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	10 pcs	6/20/19	6/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		mm L 19/05/18
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S182338



Part: D5149-9

Job No: 193257

Serial No/Batch: S182338

Revision:

Spector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
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Date: 05/18/19

				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
130 QC 8	10 pcs	6/20/19	0.00 0.00	QC 8 - 12	OK 19/05/21
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
140 Packaging 3-1 - Stock - B4B	10 pcs	6/20/19	0.00 0.00	Packaging 3 - 1 - B4B	Q
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	10 pcs	6/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	21 MAY 21 2019
				QC 21 - SA - 53	21

Part Op 110 - Bandsaw CUT BLANK AT 6.6.500" LONG
 Descriptions: 115 - HAAS CNC Vertical Machine - MILL AS PER DWG AND FOLIO FB344
 120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Identify as per dwg & Stock LOCATION: WA001-13
 150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	5.4100 ft (.541 ea)	110-Bandsaw - 1	5044572

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Bandsaw - 1	M6061T6T2.00W0.125	5	17	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Step	2.000Inches + 0.012 - 0.001	2.012 1.999		
2	Aft Step	1.750Inches + 0.012 - 0.001	1.762 1.749		
3	Aft Step	6.310Inches ± 0.030	6.340 6.280		
4	Aft Step	6.410Inches ± 0.030	6.440 6.380		
5	Aft Step	1.560Inches ± 0.030	1.590 1.530	Radius	

Plex 4/9/19 3:53 PM Dart.Macdonald.Dara

MAT
used
5.593'